

# Electric submersible pumps with cutter system for sewage and effluent.

### Barracuda GRP 56-111

#### **Application**

The installation of conventional sewer systems in areas of low population like small villages, farms or under difficult topographic conditions is often extremely expensive, mainly because of the high cost for large diameter pipework installation. HOMA provides the perfect, economical alternative with Barracuda grinder pump pressure sewage systems. The Barracuda pumps cut all solids present in the sewage into small particles. This allows the use of pipes from 50 mm diameter, which can be easily laid at low cost with a minimum of construction work.

The range of GRP 56–111 models offer unique hydraulic performance, combined with high efficiency and a supreme quality standard. These pumps are applied wherever extreme high head pumping capability up to 7 bar is required.

DIN EN 12050-1: Conformity and design approved and controlled by LGA. Installation: Permanent with auto coupling system or with ringbase stand.

Pumped liquid: Waste water or sewage containing soft solids.
Max. liquid temperature: 40°C, short term up to 60°C.

Operation: Permanent (S1).

#### Design

Fully submersible, compact integrated motor-pump consisting of:

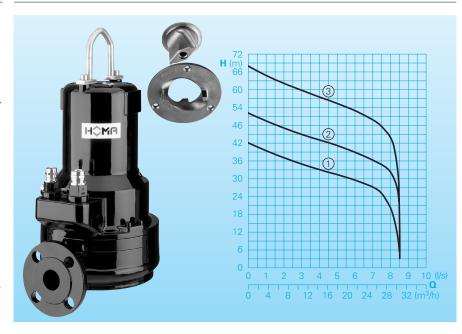
Pump: Single stage centrifugal pump with horizontal discharge DN 50. Impeller: Open multi-channel impeller. Cutter system at pump inlet consisting of stationary cutter ring and blade rotor from hardened (45 rockwell C scale minimum) high alloy stainless

Motor: Fully submersible, pressuretight electric motor, three phase, oil-filled. Thermal sensors embedded in stator winding. Insulation class H. Degree of motor protection IP 68. Cable connection chamber totally isolated from motor housing.

Cable: H07RN-F7G1,5 and 5G 1,5 Model Ex: H07RN - F-PLUS 10G1,5 and

Shaft/Bearing: Large diameter stainless

#### **Performance**



#### **Technical Data**

Curve No.	e Pump type	Motor P <sub>1</sub> (kW)	P <sub>2</sub> (kW)	Voltage 50 Hz (V)	Speed (rpm)	Nominal current (A)	Weigh Wet install.	t (kg) Dry install.
1	GRP 56 (ET) D(Ex)	7,5	6,4	400/3Ph	2900	13,0	104	108
2	GRP 76 (ET) D(Ex)	7,5	6,4	400/3Ph	2900	13,0	104	108
3	GRP 111 (ET) D(Ex)	11,0	9,5	400/3Ph	2900	18,8	107	111

Discharge: DN 50 Cable length: 10 m Model ET: EffTec-Motor with PermaCool system

Model Ex: explosion proof

steel rotor shaft, pre-lubricated bearings.

Seals: Combination of mechanical seals (silicon-carbide) in a separate oil-chamber. Oil inspection from outside. Electronic seal probe fitted into the oil chamber.

**Motorjacket:** All models available with PermaCool system for drywell installation or not fully submerged operation.

Explosion protection: All models available with explosion proof motors according to 

Il 2 G Ex c d II B T4(T3).

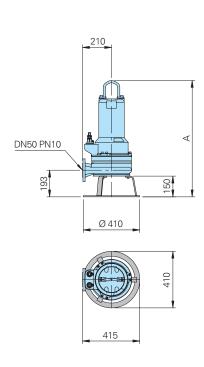
#### Materials

Pump housing, motor housing, impeller	Cast iron EN-GJL-250
Cutter system	Stainless steel 1.4122
Mechanical seals	Silicon-carbide/ Silicon-carbide
Rotor shaft, screws, cooling jacket (U)	Stainless steel
Seal kit	Perbonane

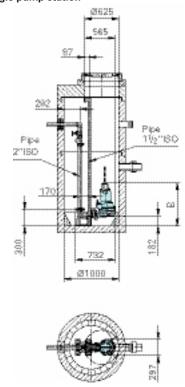
#### **Equipment supplied**

Pump with 10 m of cable.

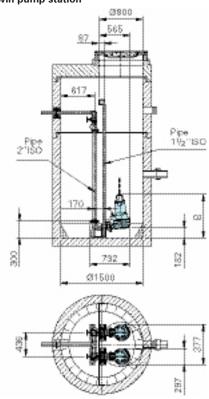
## Free standing pump with ringbase stand GRP 56 – GRP 111 (U) D (Ex)



#### Permanent sump installation Single pump station



#### Twin pump station



#### auto-coupling system В 771 (795) 790 (815)

790 (815)

862 (885)

Permanent installation utilizing a submerged auto-coupling guide rail system for automatic connection and disconnection of the pump from the pipework from outside the sump. Applicable for single and multi pump stations.
Advantages: Little space requirement, easy pump service and maintainance.

Permanent sump installation with

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GRP 111 (ET)

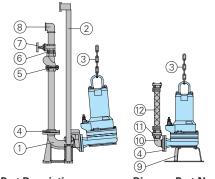
56 (ET)

76 (ET)

Type

GRP

**GRP** 



771 (795)

844 (865)

	9	
Part Description	Dim.	Part No.
①Auto-coupling system type KK50/50, with: - Cast iron auto-coupling with flange and thread	DN50	8604012
<ul><li>Cast iron flanged pump coupling</li><li>Cast iron upper slide</li></ul>	DN50	
rail bracket	BSP1/2	2"

Idli DidCKEL
OAuto-coupling system
complete or partial in
stainless steel

all types on request

Part Description	Dim.	Part No.
Screw-kits for installation of coupling system est		on requ-
O Inter. upper slide rail bracket	Ø 1½" für KK50	7322901
② Guide rails, pair, per steel galvanized stainless steel	m 1½" dia. 1½" dia.	2190155 2190254
③ Pump chain sets, testet. With shackle, One- or Two-strand, different lengths and load capacities		on request
Threaded flange	DN 50/ BSP 2" F	2215050
⑤ Cast iron swing check valve	BSP 2" F	2212903
6 Galvanized double nipple	BSP 2" M	200901
⑦ Bronze gate valve	BSP 2" F	2216020

Part Description	Dim.	Part No.
890° galvanized elbow 2113606	BSP 2" F	
T-piece for twin pump operation	BSP 2" F	2114306
Ring base stand		7321465
10 90° galvanized elbow	BSP 2" M/F	2111506
①STORZ-fixed coupling	C-BSP 2" M	2010204
Reinforced hose, per m (inner dia.)	50 mm Ø	2632050
STORZ-hose coupling with spigot	C-52 mm Ø	2013003
Hose band	2"	2306009
Synthetic pressure hose with rubber lining and couplings, C-52 mm dia.	10 m 15 m 20 m 30 m	2611310 2611315 2611320 261133
Ocontrol panel for- single or twin pump stations for automatic operation	C	n request



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